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**D5522-041**  
**Job Sheet 188577**



**Part No:** D5522-041

**Job Qty:** 2 pcs

**Part Name:** Oil Drain Valve Assembly



**Part Weight:** 0 lbs

**Status:** New

**Priority:** Medium

**Job Created:** 1/11/19

**Job Tracking No:**

**Due Date:** 12/11/19

**Created By:** Jesse White

**Type:** SOLD

**Description:**

**Note:** D5522 REV.C IPP rev:A RQ 17.04.12 Verified by: DD IPP REV:B 17.05.12 AS PER DWG REV.A DD VERF:JFS IPP REV:C 17.09.19 AS PER DWG REV.C DD VERF:JFS IPP REV:D 17.11.17 MODIFY PROCESS AND BOM AS PER INTUITIVE DD VERF:JFS

**Ship Via:**

### Bill of Materials

### Job Routing

| Op No | Operation                   | Qty   | Start Date | Due Date | Standard  | Workcenter/Supplier |                       | Lead Time |
|-------|-----------------------------|-------|------------|----------|-----------|---------------------|-----------------------|-----------|
|       |                             |       |            |          | Setup Hrs | Run Hrs             | Workcenter / Supplier |           |
| 140   | Small Fab - 1               | 2 pcs | 12/11/19   | 12/11/19 | 0.00      | 2.37                | Small Fab - 1         |           |
| 150   | QC 5                        | 2 pcs | 12/11/19   | 12/11/19 | 0.00      | 0.00                | QC 5 - 10             |           |
| 160   | Packaging 3-1 - Stock - B4B | 2 pcs | 12/11/19   | 12/11/19 | 0.00      | 0.00                | Packaging 3 - 1 - B4B |           |
| 170   | QC 21 - SA                  | 2 pcs | 12/11/19   | 12/11/19 | 0.00      | 0.00                | QC 21 - SA - 21       |           |

Part Op 140 - \*\*\*BEFORE ASSEMBLY VERIFY IF THE PART IS CLEAN INSIDE\*\*\* Assemble D5522-041 as per Dwg D5522, Descriptions: note 8-9-10,11,12.\*\*\* 1- INSTALL D5527-1 AS PER DWG WITH PERMATEX THREAD SEALANT. TORQUE AS PER DWG NOTE 8. BATCH: M131935 VERIFY TORQUE BY: \*\*\*\*\*BEFORE INSTALLING AN814-4J PLUG AND D5530-1 FITTING REMOVE ORINGS (SCRAP THEM) AND REPLACE THEM WITH M83248/1-012 PACKING\*\*\*\*\* 2- INSTALL AN814-4J PLUG, D5370-1 AND D5530-1 FITTING AS PER DWG WITH OIL LUB 2380. TORQUE AS PER DWG NOTE 9. 2380 BATCH: PO# 38681 VERIFY TORQUE BY: 3- LOCKWIRE AS PER DWG, SEE NOTE 10. 4- ATTACH VALVE CAP WITH LANDYARD AS PER DWG NOTE 11. (PICK CBL460 AND CBL1240 MANUFACTURE LANDYARD AS PER D2690 DWG)

150 - (QC5- Inspect part completeness to step on W/O)  
160 - (Identify as per dwg & Stock Location: \_\_\_\_\_)  
170 - (QC21- Final Inspection - Work Order Release)

### Job BOM

| Part / Item  | Component Name          | Quantity     | Operation         | Container         |
|--------------|-------------------------|--------------|-------------------|-------------------|
| AN814-4JL    | Plug                    | 2 Ea (1 ea)  | 140-Small Fab - 1 | 5172040X1 5102501 |
| CBL-1240     | Cable                   | 2 ft (1 ea)  | 140-Small Fab - 1 | 5198608           |
| CBL-460      | Loop Sleeve             | 8 Ea (4 ea)  | 140-Small Fab - 1 | 5187817           |
| D5522-1      | Oil Drain Valve Mount   | 2 pcs (1 ea) | 140-Small Fab - 1 | 511038            |
| D5527-1      | Oil Drain Valve         | 4 pcs (2 ea) | 140-Small Fab - 1 | 5143375           |
| D5530-1      | 37° Flared Tube Fitting | 2 pcs (1 ea) | 140-Small Fab - 1 | 5143375           |
| D5532-041    | Valve Cap Assembly      | 4 pcs (2 ea) | 140-Small Fab - 1 | 5143375           |
| M83248/1-012 | Packing                 | 4 pcs (2 ea) | 140-Small Fab - 1 | 5143375           |
| AS3208-06    | Packing                 | 2 Ea (1 ea)  | 140-Small Fab - 1 | 5143375           |
| D5370-1      | Fitting                 | 2 pcs (1 ea) | 140-Small Fab - 1 | 5143375           |

| Job Allocations                    |                |          |           |           |
|------------------------------------|----------------|----------|-----------|-----------|
| Operation                          | Component Part | Required | Inventory | Allocated |
| 140-Small Fab - 1                  | AN814-4JL      | 2        | 19        | 0         |
|                                    | AS3208-06      | 2        | 106       | 0         |
|                                    | CBL-1240       | 2        | 462       | 0         |
|                                    | CBL-460        | 8        | 295       | 0         |
|                                    | D5370-1        | 2        | 36        | 0         |
|                                    | D5522-1        | 2        | 12        | 0         |
|                                    | D5527-1        | 4        | 17        | 0         |
|                                    | D5530-1        | 2        | 17        | 0         |
|                                    | D5532-041      | 4        | 28        | 0         |
|                                    | M83248/1-012   | 4        | 34        | 0         |
| Part Specifications                |                |          |           |           |
| Specifications could not be found. |                |          |           |           |

Plex 12/9/19 2:23 PM dart.boucher.sylvie



Container No: S240134



Part: D5522 - 041

Job No: 188577

Serial No/Batch: S240134

Revision: C

Inspector:

Exp Date:

Instructions: Various STC's

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Date: 12/12/19